

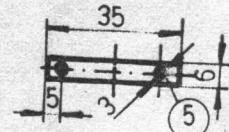
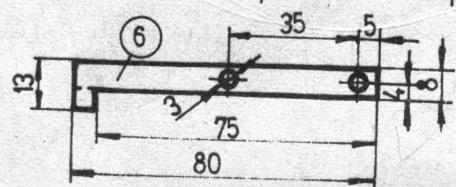
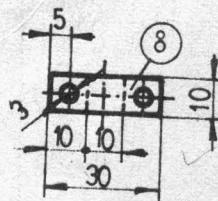
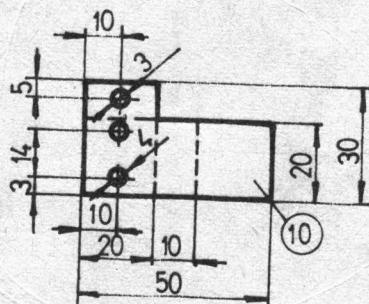
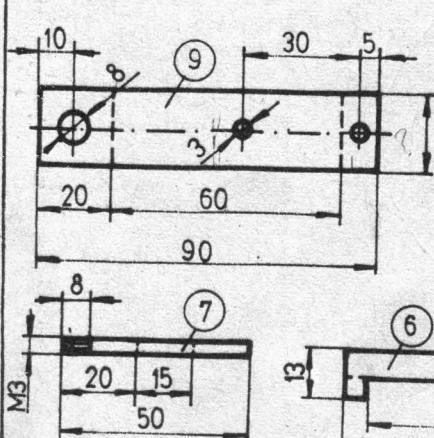
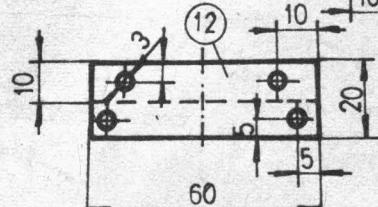
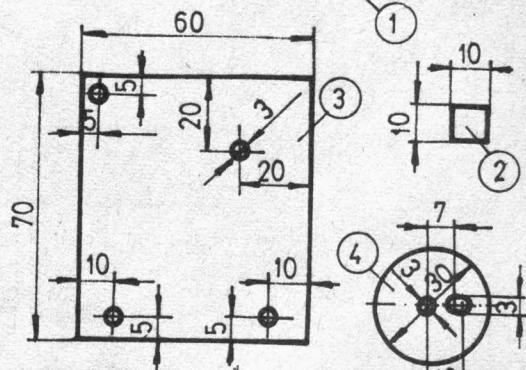
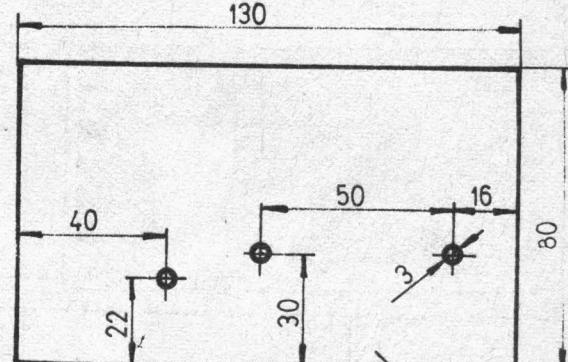
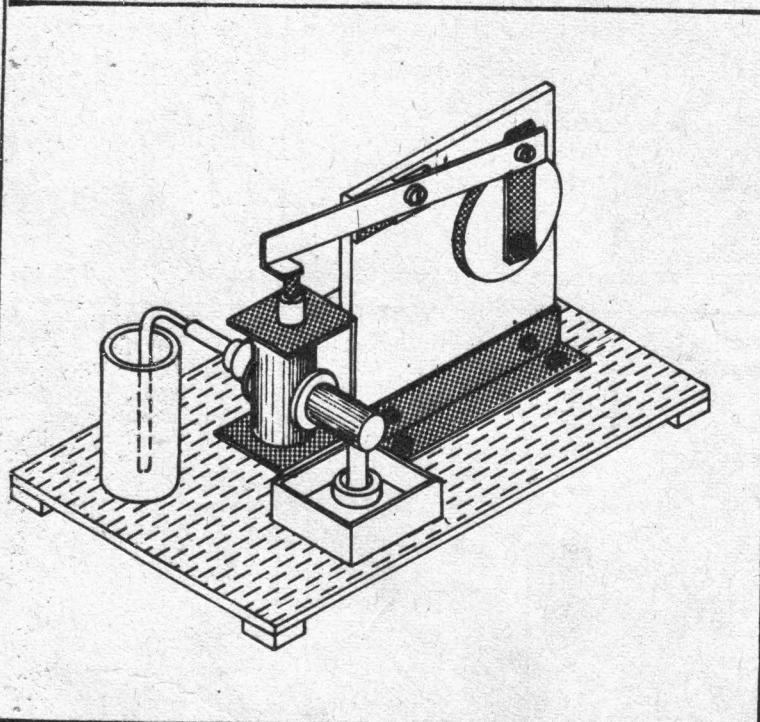
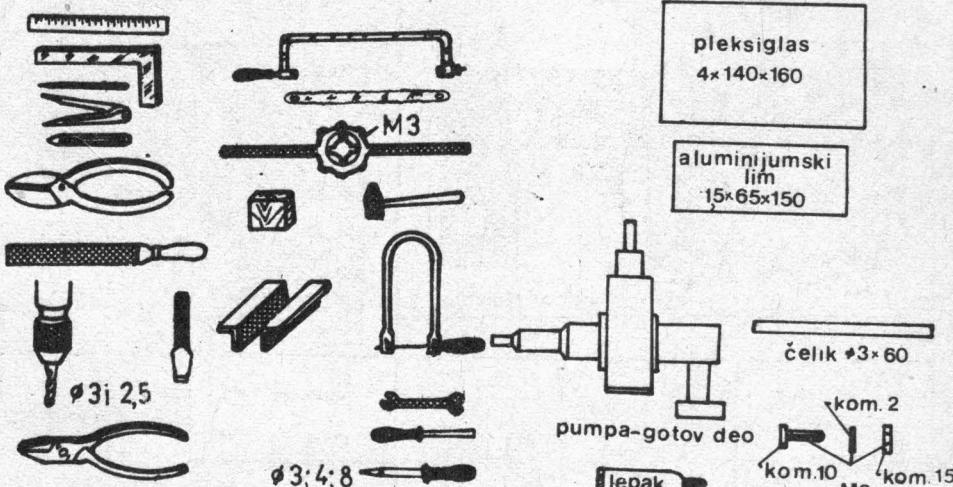
Model klipne pumpe

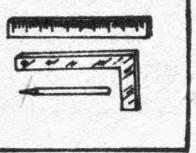
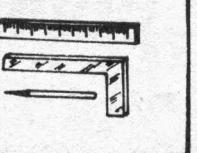
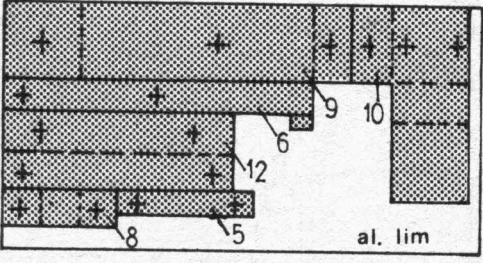
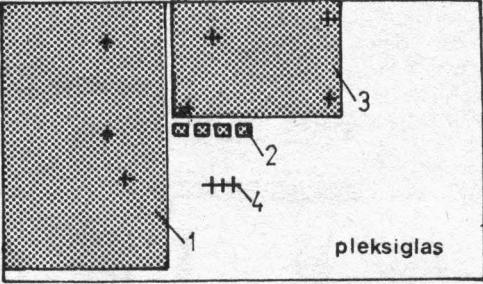
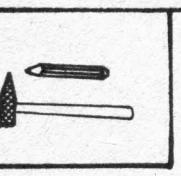
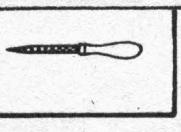
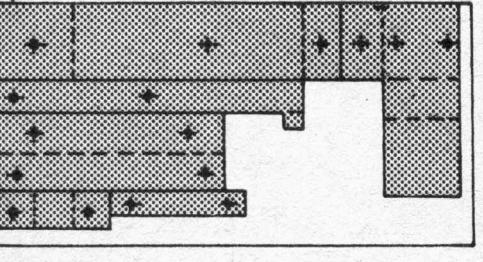
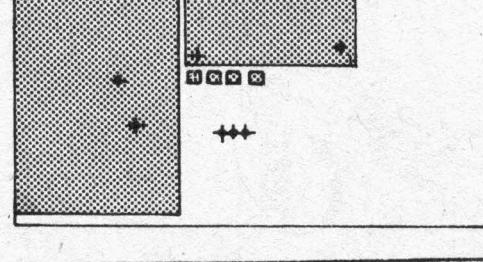
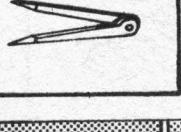
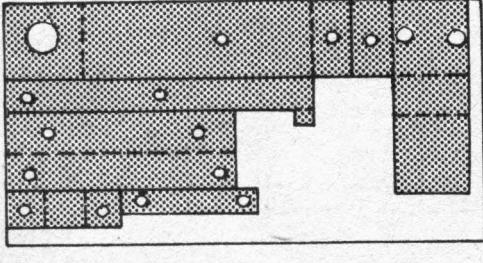
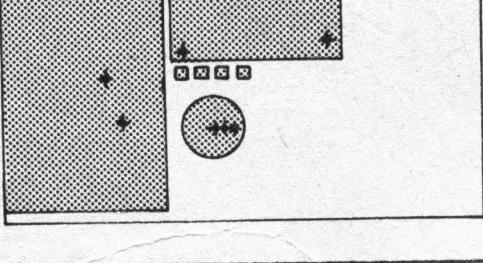
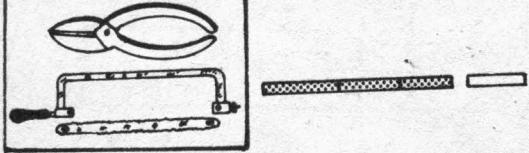
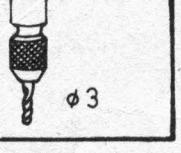
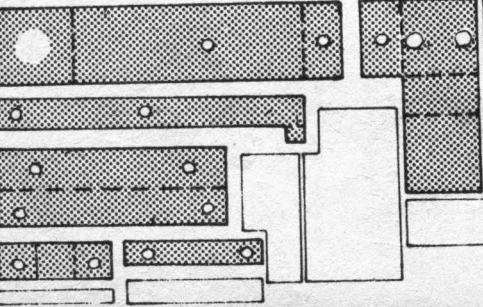
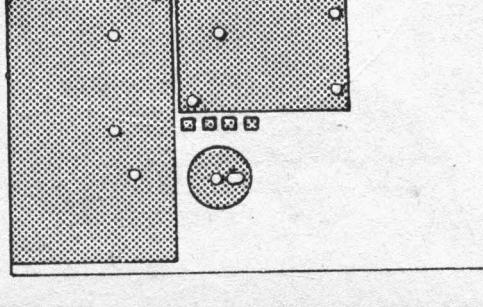
prilog nastavi
VII razreda

ALAT

Radna vežba predviđena je za grupni rad ili rad u parovima. Pumpa kao deo vežbe preuzeta je iz pištolja-igracke. Obzirom da postoji više vrsta ovih pumpi obrati pažnju na oblik i odabrane dimenzije, pa ukoliko se razlikuje od prikazane na montažnom crtežu, pre nego što počneš izradu vežbe, konstruiši odgovarajući držač i ocrtaj ga na aluminijumskom limu.

Nedostatak pumpe možeš nadoknadići sopstvenom konstrukcijom na čiju izradu je potreban plastični špric za injekcije, dve kuglice, opruga i plastični delovi iz sprej-bočica.



FAZE IZRADE DELOVA OD METALA	FAZE IZRADE DELOVA OD NEMETALA	NAPOMENA
		1. Prenesi mere sa tehničkog crteža na odgovarajući materijal
		
		2. Obeleži mesta za bušenje otvora
		
		3. Na delovima od lima izbuši otvore odgovarajućim svrdlom. Na pleksiglasu ocrtaj krug
		
		4. Makazama iseci lime-ne delove Testerom izreži čeličnu šipku Spiralnim svrdlom \varnothing 3 mm izbuši otvor
		

FAZE IZRADE DELOVA OD METALA	FAZE IZRADE DELOVA OD NEMETALA	NA POMENA
		5. Turpijom obradi isčene i izrezane delove uz kontrolu mera i ravnine Rezbarskom testerom izreži delove od pleksiglasa
		6. Izvrši potrebna savijanja prikazanih pozicija Obradi izrezane delove od pleksiglasa
		8. Nareži navoj M3
9. Spoji delove prema priloženom crtežu Proveri funkcionalnost!		
Milan SANADER		